High Performance Adhesive Systems for Sports and Leisure Surfaces
The world’s leading manufacturer of specialist adhesive
and tape systems for sport & leisure surface construction

Envirostik

Products you can trust

“Customer satisfaction is at the heart of everything we do at Envirostik, which underpins our strategies for quality control, research and development, distribution and customer service.

More information about Envirostik’s professional bonding systems for artificial grass is available at www.envirostik.com, suitable for new construction, repair and maintenance projects for sports and landscaping surfaces.

Quality assurance is of paramount importance at Envirostik. All raw materials are sourced based on a defined specification prior to being used in the adhesive mix. Each batch manufactured is quality checked during and after production, meaning that users of the product can have confidence knowing that they have a quality seam jointing adhesive for their synthetic grass installation.

All Envirostik’s adhesives are formulated to last a lifetime when installed correctly. Every product undergoes stringent testing and is designed to out-perform industry standards.

Commitment

With years of experience in the manufacture and supply of specialist adhesives, Envirostik are committed to raising technical standards within the industry and take an active involvement in promoting best practice advice.

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Continuous advances through specialist research and development

Research & Development

Always at the forefront of technology, Envirostik invest substantial resources in research and development and follow a continuous product innovation process.

Experts in their field, the team at Envirostik have an extensive knowledge of adhesive technologies and the stringent requirements demanded by today’s artificial grass market. As a result, the company has made a number of industry-leading adhesive developments in recent years.

Employing specialist chemists and with dedicated laboratory and test facilities, Envirostik are the experts in the field of specialist high performance adhesives for seam jointing artificial grass.

Many of Envirostik’s adhesives and seaming tapes have also been tried, tested and proven to perform to FIFA, GAA and IRB standards, thus meeting the most rigorous strength parameters of the sports sector.
Synthetic grass is widely used in sport surfaces for the benefits of appearance and endurance in all weather conditions and lower maintenance costs. Envirostik manufactures and supplies a comprehensive range of adhesives and tapes for fixing artificial grass sports surfaces such as:

- Formulated for high contact sports, Envirostik seam joints exceed BS EN strength specification for all sports.
- Whatever the artificial grass, whatever the application, Envirostik have a bonding solution to suit.

• Football
• Hockey
• Rugby
• Tennis
• Cricket
• MUGA

Advanced adhesive systems for sports surfaces
Adhesive systems for artificial lawn installation

Synthetic grass has become a popular alternative for domestic and commercial landscaping applications such as gardens and playgrounds. It feels as real grass and it is free from allergies. It looks as good as new throughout the seasons and once installed it doesn’t need watering or mowing and will withstand most adverse climatic conditions.

EnviroStik offers trusted bonding solutions especially for use with synthetic grass surfaces in both domestic and commercial landscape applications.

For more information or advice on artificial grass installations and applications visit www.envirostik.com or call EnviroStik on +44 (0)1889 271751.
**TENNIS**
- Adhesive & Tape system assists in meeting LTA standard
- High strength & quality adhesives for general use on all synthetic grass
- SP Tape has little depth to minimize visibility of seam joints
- 100m roll length for smaller court area installations
- Adhesives are ideal for lower application rates for short pile carpets
- Flexible adhesive film avoids hard glue line under the surface
- Adhesive designed for full stick down of synthetic cricket surfaces
- Bonds to most sub-bases for cricket, e.g. concrete, asphalt or wood
- Suitable for tufted and needle punch carpet types
- SP Tape recommended where seam joints are required
- Aqua Bond is used directly from the cartridge with no mixing required
- Tough water resistant glue which may be used in adverse weather conditions
- LMP Super Tape has a green film backer to easily identify correct gluing surface
- Very strong everlasting bonds are produced with this system

**CRICKET**
- Adhesive & Tape system assists in meeting ICC (International Cricket Council) standards
- High performance, versatile adhesive system
- Perfect for all types of cricket surfaces
- SP Tape is specifically designed for cricket
- LMP Extra Jointing Tape enables bonding to both face & reverse sides
- Tape is of a gauge ideal for medium to short pile carpet installation
- Perfect combination for use in the Seam-Rite adhesive application machine
- Flexible adhesive film has good low temperature flexibility
- LMP Tape has a green film backer to easily identify correct gluing surface
- Strong, everlasting bonds are produced with this system

**LANDSCAPING**
- Adhesive & Tape system assists in meeting British Turfgrass standards
- Recommended for all high contact sports
- Ultra-Clear or Black
- Highest strength of 2-component adhesive system
- SP Tape Adhesive maximizes surface protection up to 95°C
- High quality reinforced BPA Free Tape maximizes bond strength

**RUGBY**
- Adhesive & Tape system assists in meeting IRB (World Rugby) standards
- Recommended for other high contact sports
- Rugby Black & Clear tape
- Highest strength of 2-component adhesive system
- SP Tape Adhesive maximizes surface protection

**FOOTBALL**
- Adhesive & Tape system assists in meeting FIFA standards
- Perfect for all longer pile carpet installations including MUGAs
- SP Tape Adhesive is suitable for use in rainy, dampen weather
- High strength & quality adhesives for general use on all surfaces
- 150m (500ft) Roll Length for medium particle applications
- Seams in a garage ideal for reaction to short pile carpet installation
- Perfect combination for use in the Seam-Rite adhesive application machine
- Flexible adhesive film has good low temperature flexibility
- High strength & quality adhesives for general use on all surfaces
- Very strong everlasting bonds are produced with this system

**HOCKEY**
- Adhesive & Tape system assists in meeting FIH standards
- Strong adhesive & tape combination produces everlasting seam bonds
- LPX Seam Tape is designed to maintain structural integrity of seam joints
- Ultra-Clear Film tape ideal for small or medium installations
- Very strong everlasting bonds are produced with this system

**ULTRA-FIX**
- Perfect for all longer pile carpet installations including MUGAs
- SP Tape Adhesive is suitable for use in rainy, dampen weather
- High strength & quality adhesives for general use on all surfaces
- 150m (500ft) Roll Length for medium particle applications
- Seams in a garage ideal for reaction to short pile carpet installation
- Perfect combination for use in the Seam-Rite adhesive application machine
- Flexible adhesive film has good low temperature flexibility
- High strength & quality adhesives for general use on all surfaces
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**MULTI-PURPOSE**
- Perfect for all longer pile carpet installations including MUGAs
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- 150m (500ft) Roll Length for medium particle applications
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- Perfect combination for use in the Seam-Rite adhesive application machine
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**WET-FIX**
- Perfect for all longer pile carpet installations including MUGAs
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- High strength & quality adhesives for general use on all surfaces
- 150m (500ft) Roll Length for medium particle applications
- Seams in a garage ideal for reaction to short pile carpet installation
- Perfect combination for use in the Seam-Rite adhesive application machine
- Flexible adhesive film has good low temperature flexibility
- High strength & quality adhesives for general use on all surfaces
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**LPX TAPE**
- Perfect for all longer pile carpet installations including MUGAs
- SP Tape Adhesive is suitable for use in rainy, dampen weather
- High strength & quality adhesives for general use on all surfaces
- 150m (500ft) Roll Length for medium particle applications
- Seams in a garage ideal for reaction to short pile carpet installation
- Perfect combination for use in the Seam-Rite adhesive application machine
- Flexible adhesive film has good low temperature flexibility
- High strength & quality adhesives for general use on all surfaces
- Very strong everlasting bonds are produced with this system

**LPX EXTRA TAPE**
- Perfect for all longer pile carpet installations including MUGAs
- SP Tape Adhesive is suitable for use in rainy, dampen weather
- High strength & quality adhesives for general use on all surfaces
- 150m (500ft) Roll Length for medium particle applications
- Seams in a garage ideal for reaction to short pile carpet installation
- Perfect combination for use in the Seam-Rite adhesive application machine
- Flexible adhesive film has good low temperature flexibility
- High strength & quality adhesives for general use on all surfaces
- Very strong everlasting bonds are produced with this system

**FLEXI-BOND**
- Perfect for all longer pile carpet installations including MUGAs
- SP Tape Adhesive is suitable for use in rainy, dampen weather
- High strength & quality adhesives for general use on all surfaces
- 150m (500ft) Roll Length for medium particle applications
- Seams in a garage ideal for reaction to short pile carpet installation
- Perfect combination for use in the Seam-Rite adhesive application machine
- Flexible adhesive film has good low temperature flexibility
- High strength & quality adhesives for general use on all surfaces
- Very strong everlasting bonds are produced with this system

**SP TAPE**
- Perfect for all longer pile carpet installations including MUGAs
- SP Tape Adhesive is suitable for use in rainy, dampen weather
- High strength & quality adhesives for general use on all surfaces
- 150m (500ft) Roll Length for medium particle applications
- Seams in a garage ideal for reaction to short pile carpet installation
- Perfect combination for use in the Seam-Rite adhesive application machine
- Flexible adhesive film has good low temperature flexibility
- High strength & quality adhesives for general use on all surfaces
- Very strong everlasting bonds are produced with this system

**AQUA-BOND**
- Perfect for all longer pile carpet installations including MUGAs
- SP Tape Adhesive is suitable for use in rainy, dampen weather
- High strength & quality adhesives for general use on all surfaces
- 150m (500ft) Roll Length for medium particle applications
- Seams in a garage ideal for reaction to short pile carpet installation
- Perfect combination for use in the Seam-Rite adhesive application machine
- Flexible adhesive film has good low temperature flexibility
- High strength & quality adhesives for general use on all surfaces
- Very strong everlasting bonds are produced with this system
Best practice installation

EnviroStik’s products are formulated to perform in the most challenging conditions; however, it’s important to follow the installation guidance available in the Envirostik Good Practice Guide, which is available for download from www.envirostik.com.

Essentially, there are five key considerations when undertaking any artificial grass installation:

- **Temperatures & Storage**
  Always protect the adhesive from any temperature extremes both prior to and during installation. Refer to the product packaging for further guidance.

- **Mixing**
  Follow the instructions on the EnviroStik product containers or adhesive systems applied and the hardener to the back of the adhesive on the correct carbyl and use a measured mixer to ensure all the components are thoroughly dispersed.

- **Application**
  Apply sufficient adhesive to the back of the carpet and fit the backing to the desired area. Take the correct amount of adhesive onto a Seam-Rite machine and spread evenly.

- **Seam Joints**
  Ensure the carpet joins down the entire width of the tape and that sufficient adhesive is covering the tape – ideally a minimum of 24cm width of adhesive onto a 30cm Seaming Tape.

- **Cross Joints**
  The yellow area represents an area where joints cross and on some tapes it is essential to remove the film backing or reinforcing medium when bonding to this area.

**Recommended checklist:**

- Are external conditions suitable for seam bonding?
- Is the adhesive stored at the recommended temperature range?
- Is the mixing of adhesive components consistent?
- Are application tools clean and set correctly?
- Is the amount of adhesive adequate for the carpet being installed?
- Is the adhesive applied to the tape uniformly?
- Is the procedure correct for cross joints?
- Is the procedure correct for seam joints?
- Are the backing tools correct and set correctly?
- Is the procedure correct for cross joints?
- Are the backing tools correct and set correctly?

GOTM PRACTICE

Adhesive must be in contact with the entire carpet backing with the stitching fully embedded in the adhesive.

Best Practice
Our range of adhesives for every type of installation

**ENVIROSTIK QUICK TACK ADHESIVE**
- High tack allows application to one surface only.
- Easily spreadable by brush, trowel or squeegee.
- Curing is rapid, allowing minimum delays to further work on surface.
- Flexible weather resistant bonds.
- Particularly suitable for needle punch carpet installation when used with special QT seam jointing tape.

**ENVIROSTIK AQUA BOND ADHESIVE**
- Simple application for artificial lawn construction.
- Applied to one surface the adhesive exhibits high bond strength.
- Good tolerance to use in damp colder conditions.
- Adhesive coloured green to match synthetic grass.
- Single component adhesive used direct from the cartridge.
- Ideal for installation or maintenance work.

**ENVIROSTIK SPRAY TACK ADHESIVE**
- High initial tack for fast ‘grab’ of carpet.
- Spray technique ensures fast application.
- High coverage rates obtainable using ‘splatter spray’ method.
- Strong, flexible, weatherproof final bond.
- Particularly suitable for needle punch carpet installation.

**ENVIROSTIK HARDENER**
- Specially formulated to mix with Envirostik two part, polyurethane adhesives.
- Mixing instructions can be found on the adhesive component packaging.
- Available in 0.5kg, 1kg, 1.2kg, 1.4kg and 1.7kg sets.

**ENVIROSTIK ULTRA-FIX 2 PART POLYURETHANE ADHESIVE**
- Suitable for use in adverse weather conditions.
- Maintains spread structure at all temperature ranges.
- Ideal for non-white finishes.
- Structured non-slumping consistency.
- High initial tack.
- Good spread characteristics.
- Fast initial cure.
- Bond strength specifications are maintained.
- Installation season and working day time can be extended.

**ENVIROSTIK MULTI-PURPOSE 2 PART POLYURETHANE ADHESIVE**
- Suitable to bond all carpet and tape combinations.
- Tackified non-white adhesive.
- Structural non-slumping consistency.
- Fast tack cure.
- Good spread characteristics.
- Bonds generally last longer than the materials used.
- Solvent-free non-flammable adhesive.
- Non-slumping consistency.
- Fast cure time.
- Structural consistency.
- Installation season and working day time can be extended.

**ENVIROSTIK FLEXIBOND 2 PART POLYURETHANE ADHESIVE**
- Specially for use in adverse weather conditions.
- Bonds well even if materials are not dry.
- Structural non-slumping consistency.
- Fast initial cure.
- Good spread characteristics.
- Flexible bondline avoids hard glue line under the surface.

**ENVIROSTIK WET-FIX 2 PART POLYURETHANE ADHESIVE**
- Specially for use in adverse weather conditions.
- Bonds well even if materials are not dry.
- Structural non-slumping consistency.
- Fast initial cure.
- Good spread characteristics.
- Flexible bondline avoids hard glue line under the surface.
- Installation season and working day time can be extended.

**ENVIROSTIK ULTRA-FIX 2 PART POLYURETHANE ADHESIVE**
- Suitable for use in adverse weather conditions.
- Maintains spread structure at all temperature ranges.
- Ideal for non-white finishes.
- Structured non-slumping consistency.
- High initial tack.
- Good spread characteristics.
- Fast initial cure.
- Bond strength specifications are maintained.
- Installation season and working day time can be extended.

**ENVIROSTIK SPRAY TACK ADHESIVE**
- High initial tack for fast ‘grab’ of carpet.
- Spray technique ensures fast application.
- High coverage rates obtainable using ‘splatter spray’ method.
- Strong, flexible, weatherproof final bond.
- Particularly suitable for needle punch carpet installation.

**ENVIROSTIK GUIDE TACK ADHESIVE**
- High tack allows application to one surface only.
- Easy spreadability by brush, trowel or squeegee.
- Tackified non-white finish gives superior appearance.
- Flexible bondline avoids hard glue line under the surface.
- Fast initial tack.
- Ideal for maintenance or reinstallation work.

**ENVIROSTIK WINTER FLEXIBLE ADHESIVE**
- Specially formulated to mix with Envirostik hardener.
- Mixing instructions can be found on the adhesive component packaging.
- Available in 50g, 1kg, 2kg, 5kg and 10kg sets.

**ENVIROSTIK SPRAY TACK ADHESIVE**
- High initial tack for fast ‘grab’ of carpet.
- Spray technique ensures fast application.
- High coverage rates obtainable using ‘splatter spray’ method.
- Strong, flexible, weatherproof final bond.
- Particularly suitable for needle punch carpet installation.

**ENVIROSTIK GUIDE TACK ADHESIVE**
- High tack allows application to one surface only.
- Easy spreadability by brush, trowel or squeegee.
- Tackified non-white finish gives superior appearance.
- Flexible bondline avoids hard glue line under the surface.
- Fast initial tack.
- Ideal for maintenance or reinstallation work.
Our range of tapes for every type of installation

**SEAMING TAPE LMP EXTRA**
- A general purpose seam jointing tape for soccer, hockey, MUGA, etc.
- Constructed to enable adhesive to also bond to the reverse side.
- Used for medium to long pile carpet seams.
- Impervious to moisture ingress from the base.
- Strong laminate geo-textile bonding medium.

**SEAMING TAPE LMP SUPER**
- Green film backed seaming tape used for the current wide range of artificial grass carpet seam joints.
- Large variety of sizes and lengths available.
- Impervious to moisture ingress from the base.
- Strong rot-proof geo-textile bonding medium.
- Lays flat to substrate when rolled out.

**LAWN-FIX TAPE**
- Self-adhesive tape to affix the artificial grass edges.
- Suitable for use on both indoor and outdoor surfaces.
- Suitable for low traffic areas.
- High tack with speed drying before final pressure applied.
- Low gauge material to eliminate visibility of seam joints and ball behavioral changes.

**SEAMING TAPE RTX**
- Highest strength tape reinforced to assist in meeting IRB tensile strength seam bond specifications.
- 200m rolls available in 300mm & 400mm widths for all pitch specifications.

**SEAMING TAPE LPX**
- High strength reinforced tape to assist in meeting FIFA seam bond test specifications.
- Perfect for all carpet seam installations including MUGAs.
- Strong rot-proof, mesh reinforced, geo-textile bonding medium.
- Lays flat to substrate when rolled out.
- Sealed back to prevent adhesive penetrating to base.

**SEAMING TAPE LMP LITE**
- A general purpose seam jointing tape for medium FIBA tennis bond and specifications.
- Perfect for all rubber or mixed carpet installations including MUGAs.
- Strong rot-proof, geo-textile bonding medium.
- Lays flat to substrate when rolled out.
- Sealed back to prevent adhesive penetrating to base.

**SEAMING TAPE LP**
- Ideal for any medium to high pile installations, in between bare & faces.
- High strength, rot-proof polyester film bonding medium.
- Suitable for use with all types of laying adhesive, one or two component.
- Bonds equally well to either side of the tape.
- "Low gauge material to eliminate visibility of seam joints and ball behavioral changes.

**SEAMING TAPE QT 2**
- High strength, rot-proof polyester film bonding medium.
- Suitable for use with all types of laying adhesive; one or two component.
- Bonds equally well to either side of the tape.
- Lays flat to substrate when rolled out.
- Sealed back to prevent adhesive penetrating to base.

**SEAMING TAPE LP**
- High strength, rot-proof polyester film bonding medium.
- Suitable for use with all types of laying adhesive; one or two component.
- Bonds equally well to either side of the tape.
- "Low gauge material to eliminate visibility of seam joints and ball behavioral changes.

**SEAMING TAPE SP**
- Minimum thickness to prevent show through at seams.
- Strong rot-proof geo-textile bonding medium.
- Sealed back to prevent adhesive penetrating to base.
- Ideal for tennis courts and similar sports surfaces.

**GEO-TEXTILE ARTIFICIAL LAWN UNDERLAY**
- Non-woven geo-textile.
- 100% polypropylene underlay.
- Perfect for laying artificial grass gardens.
- Suitable for low traffic areas.
- High tack with speed drying before final pressure applied.
- 4m x 25m
- 2m x 25m
- 1m x 10m
Herculan RB-S
A single component product formulated on the basis of moisture-curing polyurethane resins. Herculan RB-S does not contain solvents or plasticizers. Used as an elastic matrix compound for embedding SBR rubber or EPDM granulates for usage in shock pads or e-layers.

- Permanent bonding performance on various substrates.
- Shrink-free, solvent-free.
- Impact resistant.
- Density at 20ºC: 1100kg/m³.
- Can be walked on after 24 hours approx. (at 20ºC).
- Fully cured after approx. 6 days approx. (at 20ºC).
- Available in 215kg drums and 1000kg IBCs (Intermediate Bulk Container).

Herculan RB-N
A single component product formulated on the basis of slow curing polyurethane resins. Herculan RB-N/SR150B does not contain solvents or plasticizers. Used as an elastic matrix compound for embedding SBR rubber granulates and EPDM.

- Permanent bonding performance on various substrates.
- Shrink-free, solvent-free.
- Impact resistant.
- Density at 20ºC: 1100kg/m³.
- Can be walked on after 24 hours approx. (at 20ºC).
- Fully cured after approx. 6 days approx. (at 20ºC).
- Available in 215kg drums and 1000kg IBCs (Intermediate Bulk Container).

Envirostik has teamed up with Herculan, the Netherlands-based manufacturer of high quality synthetic sports flooring systems. Envirostik is the sole UK distributor of Herculan’s polyurethanes for the installation of sports surfaces in shock pads. It’s a perfect partnership. Herculan’s expertise lasts over 30 years, experience in developing and manufacturing suitable products for various multi-purpose sports surfaces.

With Envirostik’s adhesives and tapes, and Herculan’s shock pads, customers can enjoy all the benefits of Herculan’s synthetic sports surfaces, but also rapid access to senior technical staff at the UK's leading adhesive manufacturer.